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AMENDMENTS TO THE CLAIMS WITH MARKINGS TO SHOW CHANGES

MADE, AND LISTING OF ALL CLAIMS WITH PROPER IDENTIFIERS

1. (Currently amended) A drive unit for controlling a machine, in particular a

production machine, machine tool, or robot and the like, with a plurality of

components, each component comprising [[:]] at least one component [[-

specific]] type and at least one component-specific function associated with

the component, and a type-specific communication protocol associated with

each component type, and a uniform communication module forming an

interface,

wherein at least one component of the plurality of components is

hierarchically superior to the other components of the plurality of

components, with the other components representing subordinate

components, wherein the subordinate components communicate with the

supervisory component via the respective type-specific communication

protocol.

2. (Canceled)

3. (Original) The drive unit according to claim 1, wherein the interfaces are

connected by logical point-to-point connections.

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 (Original) The drive unit according to claim 1, wherein the interfaces are connected by a bus system.

5. (Currently amended) A method for controlling <u>a machine</u> machines, in particular machine tools, robots and the like, with a drive unit that includes a plurality of components, comprising the steps of:

assigning a type to each of the components,

assigning at least one component-specific function to each component type,

associating a uniform communication module with each of the components, said communication module forming an interface,

associating a type-specific communication protocol with each component type,

designating at least one component of the plurality of components as being a hierarchically superior component, with the remaining components of the plurality of components being designated as subordinate components, and

enabling communication between the superior component and the subordinate components via the type-specific communication protocol.

(Original) The method of claim 5, wherein the type-specific communication
protocol of each subordinate component is indicated to the superior
component when the drive unit is switched on.

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7. (Original) The method according to claim 5, wherein each component type

is described by physical parameters associated with the component type,

and wherein the physical parameters are indicated to the superior

component by using another protocol that is independent of the component

type.

8. (New) The method of claim 1, wherein the type-specific communication

protocol of each subordinate component is indicated to the superior

component when the drive unit is switched on.

9. (New) The method of claim 1, wherein the machine is selected from the

group consisting of machine tools and robots.

10. (New) The method of claim 5, wherein the machine is selected from the

group consisting of machine tools and robots.

11. (New) The method of claim 5, wherein the Interfaces are connected by

logical point-to-point connections.

12. (New) The method of claim 5, wherein the interfaces are connected by a

bus system.